



Material Safety Data Sheet

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PRODUCT NAME: 3M(TM) Scotch-Weld(TM) Polyurethane Sealant DP-5001, Black
MANUFACTURER: 3M
DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/17/2007
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Document Group: 18-5647-5

ID Number(s):

62-3528-1238-2, 62-3528-1239-0, 62-3528-5032-5, 62-3528-5037-4

This product is a kit or a multipart product which consists of multiple, independently packaged components. An MSDS for each of these components is included. Please do not separate the component MSDSs from this cover page. The document numbers of the MSDSs for components of this product are:

18-5909-9, 18-5911-5

Revision Changes:

Page Heading: Product name was modified.

Kit: Product name was modified.

Kit: ID Number Heading was added.

Kit: ID Number(s) was added.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Scotch-Weld(TM) Polyurethane Sealant DP-5001, Black (Part B)

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 10/17/2007

Supersedes Date: 03/26/2007

Document Group: 18-5909-9

Product Use:

Specific Use: Two-part urethane adhesive/sealant.
Intended Use: Industrial use

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Polyether Polyol	9082-00-2	60 - 100
Diethyltoluenediamine	68479-98-1	10 - 30
Castor Oil	8001-79-4	7 - 13
Amorphous Silica	67762-90-7	1 - 5
Bismuth Trineodecanoate	34364-26-6	0.5 - 1.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Viscous

Odor, Color, Grade: Amber.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: May cause allergic skin reaction.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Prolonged or repeated exposure may cause:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>Not Applicable</i>
Flash Point	≥ 290 °F [<i>Test Method: Tagliabue Closed Cup</i>]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable. Non-flammable; ordinary combustible material.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible. Clean up residue with an appropriate organic solvent. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid breathing of vapors, mists or spray. Avoid eye contact with vapors, mists, or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining. Avoid contact with oxidizing agents.

7.2 STORAGE

Store away from acids. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust for cutting, grinding, sanding or machining.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact. Avoid eye contact with vapors, mists, or spray.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray. Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Amorphous Silica	CMRG	CEIL	5 mg/m3	

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Viscous
Odor, Color, Grade:	Amber.
General Physical Form:	Liquid
Autoignition temperature	<i>Not Applicable</i>
Flash Point	>=290 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	>=410 °F
Vapor Density	>=1 [<i>Ref Std:</i> AIR=1]
Vapor Pressure	<i>Not Applicable</i>
Specific Gravity	1.03
pH	<i>Not Applicable</i>

Melting point	<i>No Data Available</i>
Solubility in Water	Negligible
Evaporation rate	<=1 [<i>Ref Std: WATER=1</i>]
Hazardous Air Pollutants	<i>Not Applicable</i>
Volatile Organic Compounds	<=10 g/l [<i>Test Method: calculated per EPA method 24</i>]
Volatile Organic Compounds	<=5 g/l [<i>Test Method: calculated per EPA method 24</i>] [<i>Details: Mixed 1:1 with Part A</i>]
Percent volatile	<=1 % weight [<i>Test Method: Estimated</i>]
Percent volatile	<=0.5 % weight [<i>Test Method: Estimated</i>] [<i>Details: when mixed 1:1 with Part A</i>]
VOC Less H2O & Exempt Solvents	<=10 g/l [<i>Test Method: calculated per EPA method 24</i>]
VOC Less H2O & Exempt Solvents	<=5 g/l [<i>Test Method: calculated per EPA method 24</i>] [<i>Details: Mixed 1:1 with Part A</i>]
Viscosity	2,100 - 3,300 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Strong acids; Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Oxides of Nitrogen	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

62-3528-8530-5, 62-3528-9530-4

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.*

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

HMIS Hazard Classification

Health: 2 **Flammability:** 1 **Reactivity:** 1 **Protection:** X - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:

Section 1: Product name was modified.

Page Heading: Product name was modified.

Section 14: ID Number Heading Template 1 was added.

Section 14: ID Number(s) Template 1 was added.

Section 2: Ingredient table was added.

Section 8: Exposure guidelines ingredient information was added.

Section 8: Exposure guidelines data source legend was added.

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Scotch-Weld(TM) Polyurethane Sealant DP-5001, Black (Part A)

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 12/05/2007

Supersedes Date: 10/17/2007

Document Group: 18-5911-5

Product Use:

Specific Use: Two-part urethane adhesive/sealant.
Intended Use: Industrial use

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Polyurethane Prepolymer	67837-35-8	60 - 100
Dicyclohexylmethane-4,4'-diisocyanate (HMDI)	5124-30-1	15 - 40
4,4'-Diphenylmethane Diisocyanate	101-68-8	5 - 10
1,1'-Methylenebis(isocyanatobenzene), Homopolymer	39310-05-9	1 - 5
1,1'-Methylenebis(isocyanatobenzene)	26447-40-5	0 - 1.75
Isocyanic Acid, 3-(triethoxysilyl)propyl Ester	24801-88-5	0.5 - 1.5
Carbon Black	1333-86-4	0.1 - 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Viscous

Odor, Color, Grade: Low or no detectable odor, weakly aromatic, black.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: May cause allergic skin reaction. May cause allergic respiratory reaction.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Prolonged or repeated exposure may cause:

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Upper Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Vapors released during curing may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, nausea, diarrhea and vomiting.

Target Organ Effects:

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Carcinogenicity:

<u>Inгредиент</u>	<u>C.A.S. No.</u>	<u>Class Description</u>	<u>Regulation</u>
Carbon Black	1333-86-4	Group 2B	International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get immediate medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>Not Applicable</i>
Flash Point	≥ 290 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Not applicable. Non-flammable; ordinary combustible material.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Contain spill. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Avoid eye contact with vapors, mists, or spray. Keep out of the reach of children. Keep container closed when not in use. Avoid breathing of dust created by cutting, sanding, grinding or machining. For industrial or professional use only. Do not breathe vapors.

7.2 STORAGE

Store away from acids. Keep container in well-ventilated area. Store in a cool, dry place.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide appropriate local exhaust ventilation on open containers. Provide appropriate local exhaust for cutting, grinding, sanding or machining. Do not use in a confined area or areas with little or no air movement.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact. Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber, Nitrile Rubber, Polyethylene, Polyvinyl Alcohol (PVA).

8.2.3 Respiratory Protection

Avoid breathing of dust created by cutting, sanding, grinding or machining. Do not breathe vapors.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges, Half facepiece or fullface air-purifying respirator with organic vapor cartridges and N95 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
1,1'-Methylenebis(isocyanatobenzene)	ACGIH	TWA	0.005 ppm	
1,1'-Methylenebis(isocyanatobenzene)	OSHA	CEIL	0.02 ppm	Table Z-1
Carbon Black	ACGIH	TWA	3.5 mg/m3	Table A4
Carbon Black	CMRG	TWA	0.5 mg/m3	
Carbon Black	OSHA	TWA	3.5 mg/m3	Table Z-1
FREE ISOCYANATES	3M	TWA	0.005 ppm	
FREE ISOCYANATES	3M	STEL	0.02 ppm	
Dicyclohexylmethane-4,4'-diisocyanate (HMDI)	ACGIH	TWA	0.005 ppm	

Dicyclohexylmethane-4,4'-diisocyanate (HMDI)	OSHA	CEIL	0.01 ppm	Table Z-1A
4,4'-Diphenylmethane Diisocyanate	ACGIH	TWA	0.005 ppm	
4,4'-Diphenylmethane Diisocyanate	OSHA	CEIL	0.02 ppm	Table Z-1

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists
 CMRG: Chemical Manufacturer Recommended Guideline
 OSHA: Occupational Safety and Health Administration
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Viscous
Odor, Color, Grade:	Low or no detectable odor, weakly aromatic, black.
General Physical Form:	Liquid
Autoignition temperature	<i>Not Applicable</i>
Flash Point	>=290 °F [<i>Test Method:</i> Tagliabue Closed Cup]
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>
Boiling point	>=400 °F
Vapor Density	>=1 [<i>Ref Std:</i> AIR=1]
Vapor Pressure	<=0.000004 mmHg [@ 68 °F]
Specific Gravity	1.04
pH	<i>Not Applicable</i>
Melting point	<i>No Data Available</i>
Solubility in Water	Negligible
Evaporation rate	<=1 [<i>Details:</i> Gels with exposure to humidity.]
Volatile Organic Compounds	<=10 g/l [<i>Test Method:</i> calculated per EPA method 24]
Volatile Organic Compounds	<=5 g/l [<i>Test Method:</i> calculated per EPA method 24] [<i>Details:</i> Mixed 1:1 with Part B]
Percent volatile	<=1 % weight [<i>Test Method:</i> Estimated]
Percent volatile	<=0.5 % weight [<i>Test Method:</i> Estimated] [<i>Details:</i> Mixed 1:1 with Part B]
VOC Less H2O & Exempt Solvents	<=10 g/l [<i>Test Method:</i> calculated per EPA method 24]
VOC Less H2O & Exempt Solvents	<=5 g/l [<i>Test Method:</i> calculated per EPA method 24] [<i>Details:</i> Mixed 1:1 with Part B]
Viscosity	2,500 - 4,500 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Water; Strong acids; Strong bases

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Carbon monoxide
Carbon dioxide
Oxides of Nitrogen
Toxic Vapor, Gas, Particulate

Condition

During Combustion
During Combustion
During Combustion
During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

62-3628-8530-3, 62-3628-9530-2

Not regulated per U.S. DOT, IATA or IMO.

*These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and **not the packaging, labeling, or marking requirements**. The original 3M package is certified*

for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
4,4'-Diphenylmethane Diisocyanate (Diisocyanates (EPCRA 313))	101-68-8	5 - 10
Dicyclohexylmethane-4,4'-diisocyanate (HMDI) (Diisocyanates (EPCRA 313))	5124-30-1	15 - 40

STATE REGULATIONS

Contact 3M for more information.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

HMIS Hazard Classification

Health: 2 Flammability: 1 Reactivity: 1 Protection: X - See PPE section.

Hazardous Material Identification System (HMIS(r)) hazard ratings are designed to inform employees of chemical hazards in the workplace. These ratings are based on the inherent properties of the material under expected conditions of normal use and are not intended for use in emergency situations. HMIS(r) ratings are to be used with a fully implemented HMIS(r) program. HMIS(r) is a registered mark of the National Paint and Coatings Association (NPCA).

Revision Changes:

Section 8: Skin protection - recommended gloves information was modified.

Section 15: EPCRA 313 information was added.

Section 15: EPCRA 313 text was added.

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