



## Material Safety Data Sheet

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This material safety data sheet (MSDS) is provided as a courtesy in response to a customer request. This product is not regulated under, and a MSDS is not required for this product by the OSHA Hazard Communication Standard (29 CFR 1910.1200) because, when used as recommended or under ordinary conditions, it should not present a health and safety hazard. However, use or processing of the product not in accordance with the product's recommendations or not under ordinary conditions may affect the performance of the product and may present potential health and safety hazards.

### SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

**PRODUCT NAME:** 1254 3M Cleanroom Very High-Tack Tape - Discontinued  
**MANUFACTURER:** 3M  
**DIVISION:** Industrial Tape And Specialties Division  
**ADDRESS:** 3M Center  
 St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

**Issue Date:** 09/22/2008  
**Supersedes Date:** 05/05/2003

**Document Group:** 18-5412-4

**Product Use:**

General Use: Various applications requiring unique balance of particulate contaminant free, strong film backing and aggressive adhesive system.

### SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Rubber Adhesive	Mixture	60 - 70 (typically 66)
Polyester Film Backing	Unknown	30 - 40 (typically 34)

### SECTION 3: HAZARDS IDENTIFICATION

#### 3.1 EMERGENCY OVERVIEW

**Odor, Color, Grade:** Clear film and adhesive with natural rubber smell.

**General Physical Form:** Solid

**Immediate health, physical, and environmental hazards:** The environmental properties of this product present a low environmental hazard. This product, when used under reasonable conditions and in accordance with the 3M directions for use, should not present a health hazard. However, use or processing of the product in a manner not in accordance with the product's directions for

use may affect the performance of the product and may present potential health and safety hazards.

### 3.2 POTENTIAL HEALTH EFFECTS

**Eye Contact:**

No health effects are expected.

**Skin Contact:**

No health effects are expected.

**Inhalation:**

No health effects are expected.

**Ingestion:**

No health effects are expected.

### 3.3 POTENTIAL ENVIRONMENTAL EFFECTS

This substance does not leach metals or other RCRA (Resource Conservation and Recovery Act) listed TCLP (Toxic Characteristic Leaching Procedure) hazardous substances at concentrations that would make the product a hazardous waste.

## SECTION 4: FIRST AID MEASURES

### 4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

**Eye Contact:** No need for first aid is anticipated.

**Skin Contact:** No need for first aid is anticipated.

**Inhalation:** No need for first aid is anticipated.

**If Swallowed:** No need for first aid is anticipated.

## SECTION 5: FIRE FIGHTING MEASURES

### 5.1 FLAMMABLE PROPERTIES

Autoignition temperature	<i>Not Applicable</i>
Flash Point	<i>Not Applicable</i>
Flammable Limits - LEL	<i>Not Applicable</i>
Flammable Limits - UEL	<i>Not Applicable</i>

### 5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

### 5.3 PROTECTION OF FIRE FIGHTERS

**Special Fire Fighting Procedures:** Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

**Unusual Fire and Explosion Hazards:** No unusual fire or explosion hazards are anticipated.

**Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.**

## SECTION 6: ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Not applicable.

## SECTION 7: HANDLING AND STORAGE

### 7.1 HANDLING

This product is considered to be an article which does not release or otherwise result in exposure to a hazardous chemical under normal use conditions.

### 7.2 STORAGE

Not applicable.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 ENGINEERING CONTROLS

Not applicable.

### 8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

#### 8.2.1 Eye/Face Protection

Avoid eye contact. Not applicable.

#### 8.2.2 Skin Protection

Not applicable.

#### 8.2.3 Respiratory Protection

Under normal use conditions, airborne exposures are not expected to be significant enough to require respiratory protection.

#### 8.2.4 Prevention of Swallowing

Not applicable.

### 8.3 EXPOSURE GUIDELINES

None Established

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

<b>Odor, Color, Grade:</b>	Clear film and adhesive with natural rubber smell.
<b>General Physical Form:</b>	Solid
<b>Autoignition temperature</b>	<i>Not Applicable</i>
<b>Flash Point</b>	<i>Not Applicable</i>
<b>Flammable Limits - LEL</b>	<i>Not Applicable</i>
<b>Flammable Limits - UEL</b>	<i>Not Applicable</i>
<b>Boiling point</b>	<i>Not Applicable</i>
<b>Density</b>	<i>Not Applicable</i>
<b>Vapor Density</b>	<i>Not Applicable</i>
<b>Vapor Pressure</b>	<i>Not Applicable</i>
<b>Specific Gravity</b>	<i>Not Applicable</i>
<b>pH</b>	<i>Not Applicable</i>
<b>Melting point</b>	<i>Not Applicable</i>
<b>Solubility in Water</b>	Nil
<b>Evaporation rate</b>	<i>Not Applicable</i>
<b>Percent volatile</b>	<i>Not Applicable</i>
<b>Viscosity</b>	<i>Not Applicable</i>

## SECTION 10: STABILITY AND REACTIVITY

**Stability:** Stable.

**Materials and Conditions to Avoid:** None known

**Hazardous Polymerization:** Hazardous polymerization will not occur.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	Oxidation, heat or reaction
Carbon dioxide	Oxidation, heat or reaction

**Hazardous Decomposition:** Under recommended usage conditions, hazardous decomposition products are not expected. Hazardous decomposition products may occur as a result of oxidation, heating, or reaction with another material.

## SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

## SECTION 12: ECOLOGICAL INFORMATION

## ECOTOXICOLOGICAL INFORMATION

Not applicable.

## CHEMICAL FATE INFORMATION

Not applicable.

## SECTION 13: DISPOSAL CONSIDERATIONS

**Waste Disposal Method:** Reclaim if feasible. If product can't be reclaimed, dispose of waste product in a sanitary landfill. Alternatively, incinerate the waste product in an industrial, commercial, or municipal incinerator.

Since regulations vary, consult applicable regulations or authorities before disposal.

## SECTION 14: TRANSPORT INFORMATION

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

## SECTION 15: REGULATORY INFORMATION

### US FEDERAL REGULATIONS

Contact 3M for more information.

#### 311/312 Hazard Categories:

Fire Hazard - No    Pressure Hazard - No    Reactivity Hazard - No    Immediate Hazard - No    Delayed Hazard - No

### STATE REGULATIONS

Contact 3M for more information.

### CHEMICAL INVENTORIES

This product is an article as defined by TSCA regulations, and is exempt from TSCA Inventory listing requirements.

Contact 3M for more information.

## INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

## SECTION 16: OTHER INFORMATION

### NFPA Hazard Classification

Health: 0 Flammability: 1 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

### Revision Changes:

Section 16: NFPA hazard classification heading was modified.  
Section 3: Potential environmental effects heading was modified.  
Copyright was modified.  
Section 5: Fire fighting procedures information was modified.  
Section 8: Eye/face protection phrase was modified.  
Section 15: 311/312 hazard categories heading was modified.  
Section 15: International regulations information was modified.  
Section 15: State regulations information was modified.  
Section 15: US federal regulations information was modified.  
Section 10: Hazardous polymerization heading was modified.  
Section 16: NFPA explanation was modified.  
Section 15: Inventories information was modified.  
Article disclaimer text (following the copyright) was modified.  
Section 12: Ecotoxicological information heading was modified.  
Section 12: Chemical fate information heading was modified.  
Section 1: Trade name status was modified.  
Section 1: Initial issue message was modified.  
Section 16: NFPA hazard classification for special hazards was modified.  
Section 10: Hazardous decomposition heading was modified.  
Section 12: Ecotoxicological phrase was modified.  
Section 12: Chemical Fate phrase was modified.  
Section 2: Ingredient phrase was added.  
Section 2: Ingredient table was added.  
Section 8: Exposure guidelines information - none - was added.

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