



Revision Number: 002.1

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**1. PRODUCT AND COMPANY IDENTIFICATION**

<b>Product name:</b>	<b>Loctite(R) 603 Retaining Compound Press Fit</b>	<b>IDH number:</b>	231097
<b>Product type:</b>	Anaerobic Adhesive	<b>Item number:</b>	21440
<b>Company address:</b>	Henkel Corporation 1001 Trout Brook Crossing Rocky Hill, Connecticut 06067	<b>Region:</b>	United States
		<b>Contact information:</b>	Telephone: 860.571.5100 Emergency telephone: 860.571.5100 Internet: www.henkelna.com

**2. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

<b>Physical state:</b>	Liquid	<b>HMIS:</b>	
<b>Color:</b>	Green	<b>HEALTH:</b>	*2
<b>Odor:</b>	Sharp	<b>FLAMMABILITY:</b>	1
		<b>PHYSICAL HAZARD:</b>	1
		<b>Personal Protection:</b>	See MSDS Section 8

**WARNING:** CAUSES EYE AND SKIN IRRITATION.  
MAY CAUSE ALLERGIC SKIN REACTION.  
MAY CAUSE RESPIRATORY TRACT IRRITATION.  
MAY BE HARMFUL IF SWALLOWED.

**Relevant routes of exposure:** Skin, Inhalation, Eyes

**Potential Health Effects**

<b>Inhalation:</b>	May cause irritation to nose and throat.
<b>Skin contact:</b>	Causes skin irritation. May cause allergic skin reaction.
<b>Eye contact:</b>	Vapors may irritate eyes. Contact with eyes will cause irritation.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed.

**Existing conditions aggravated by exposure:** Eye, skin, and respiratory disorders. Acrylic acid: Respiratory disorders. Lung disease.

This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

See Section 11 for additional toxicological information.

**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Hazardous components	CAS NUMBER	%
Methacrylate Resin	46729-07-1	30 - 60
1,3-Butylene glycol dimethacrylate	1189-08-8	10 - 30
Hydroxyalkyl methacrylate	27813-02-1	5 - 10
Bisphenol A fumarate resin	39382-25-7	5 - 10
Polyurethane methacrylate resin	Proprietary	5 - 10
Polyurethane methacrylate resin	Proprietary	5 - 10
Acrylic acid	79-10-7	5 - 10
Octylphenol ethoxylate, 9-10EO	9036-19-5	1 - 5
Saccharin	81-07-2	1 - 5
Acetic acid, 2-phenylhydrazide	114-83-0	0.1 - 1

#### 4. FIRST AID MEASURES

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Wash with soap and water. Remove contaminated clothing and footwear. Wash clothing before reuse. If symptoms develop and persist, get medical attention.
<b>Eye contact:</b>	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
<b>Ingestion:</b>	Do not induce vomiting. Never give anything by mouth to an unconscious person. Keep individual calm. Get medical attention.

#### 5. FIRE FIGHTING MEASURES

<b>Flash point:</b>	> 93 °C (> 199.4 °F) Tagliabue closed cup
<b>Autoignition temperature:</b>	Not available
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Extinguishing media:</b>	Foam, dry chemical or carbon dioxide.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
<b>Unusual fire or explosion hazards:</b>	Not available
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours.

#### 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Ensure adequate ventilation. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a partly filled, closed container until disposal.

#### 7. HANDLING AND STORAGE

<b>Handling:</b>	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation.
<b>Storage:</b>	For safe storage, store at or below 27 °C (80.6 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

#### 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous components	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Methacrylate Resin	None	None	None	None
1,3-Butylene glycol dimethacrylate	None	None	None	None
Hydroxyalkyl methacrylate	None	None	None	1 ppm TWA 3 ppm STEL
Bisphenol A fumarate resin	None	None	None	None
Polyurethane methacrylate resin	None	None	None	None
Polyurethane methacrylate resin	None	None	None	None
Acrylic acid	2 ppm TWA (SKIN)	None	None	1 ppm TWA 3 ppm STEL (SKIN)
Octylphenol ethoxylate, 9-10EO	None	None	None	None
Saccharin	None	None	None	None
Acetic acid, 2-phenylhydrazide	None	None	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields.
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Liquid
<b>Color:</b>	Green
<b>Odor:</b>	Sharp
<b>Odor threshold:</b>	Not available
<b>pH:</b>	Not applicable
<b>Vapor pressure:</b>	< 10 mm hg (27.0 °C (80.6 °F))
<b>Boiling point/range:</b>	> 149 °C (> 300.2 °F)
<b>Melting point/ range:</b>	Not available
<b>Specific gravity:</b>	1.07
<b>Vapor density:</b>	Not available
<b>Flash point:</b>	> 93 °C (> 199.4 °F) Tagliabue closed cup
<b>Flammable/Explosive limits - lower:</b>	Not available
<b>Flammable/Explosive limits - upper:</b>	Not available
<b>Autoignition temperature:</b>	Not available
<b>Evaporation rate:</b>	Not available
<b>Solubility in water:</b>	Slight
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	13.58 %; 133.23 g/l

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable
<b>Hazardous reactions:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapours.
<b>Incompatible materials:</b>	Reducing agents. Strong oxidizing agents.
<b>Conditions to avoid:</b>	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

## 11. TOXICOLOGICAL INFORMATION

<b>Acute oral product toxicity:</b>	LD50 (rat) > 5,000 mg/kg (Estimated)
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Acute dermal product toxicity:

LD50 (rabbit) > 2,000 mg/kg (Estimated)

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Methacrylate Resin	No	No	No
1,3-Butylene glycol dimethacrylate	No	No	No
Hydroxyalkyl methacrylate	No	No	No
Bisphenol A fumarate resin	No	No	No
Polyurethane methacrylate resin	No	No	No
Polyurethane methacrylate resin	No	No	No
Acrylic acid	No	No	No
Octylphenol ethoxylate, 9-10EO	No	No	No
Saccharin	No	No	No
Acetic acid, 2-phenylhydrazide	No	No	No

Hazardous components	Health Effects/Target Organs
Methacrylate Resin	Irritant, Allergen
1,3-Butylene glycol dimethacrylate	Irritant, Allergen
Hydroxyalkyl methacrylate	Irritant, Allergen
Bisphenol A fumarate resin	Irritant, Allergen
Polyurethane methacrylate resin	Irritant, Allergen
Polyurethane methacrylate resin	Irritant, Allergen
Acrylic acid	Allergen, Corrosive, Irritant, Kidney, Liver
Octylphenol ethoxylate, 9-10EO	Irritant
Saccharin	No Target Organs
Acetic acid, 2-phenylhydrazide	Allergen, Blood, Kidney, Mutagen, Some evidence of carcinogenicity

## 12. ECOLOGICAL INFORMATION

Ecological information:

Not available

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:

Not a RCRA hazardous waste.

## 14. TRANSPORT INFORMATION

The shipping classifications in this sections are for non-bulk packaging only (unless otherwise specified). Shipping classification may be different for bulk packaging.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Not regulated  
 Hazard class or division: None  
 Identification number: None  
 Packing group: None

### International Air Transportation (ICAO/IATA)

Proper shipping name: Not regulated  
 Hazard class or division: None  
 Identification number: None  
 Packing group: None

### Water Transportation (IMO/IMDG)

Proper shipping name: Not regulated  
 Hazard class or division: None  
 Identification number: None  
 Packing group: None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
<b>TSCA 12(b) Export Notification:</b>	None above reporting de minimus
<b>CERCLA/SARA Section 302 EHS:</b>	None above reporting de minimus
<b>CERCLA/SARA Section 311/312:</b>	Immediate Health, Delayed Health
<b>CERCLA/SARA 313:</b>	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7). Saccharin (CAS# 81-07-2) 100 lbs. (45.4 kg)
<b>CERCLA Reportable quantity:</b>	
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
<b>WHMIS hazard class:</b>	D.2.B

## 16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: New Material Safety Data Sheet format.

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