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### 1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

**Product name:** Loctite(R) Nuva-Sil(R) 5088 Silicone Potting Compound  
**Product type:** Silicone Sealant  
**Company address:** Henkel Corporation  
1001 Trout Brook Crossing  
Rocky Hill, Connecticut 06067

**Item No. :** 17614  
**Region:** United States  
**Contact Information:**  
Telephone: 860.571.5100  
Emergency telephone: 860.571.5100  
Internet: www.loctite.com

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Substituted Polysiloxane Proprietary	60-100	None	None	None
Substituted Polysiloxane Proprietary	10-30	None	None	None
Treated fumed silica 67762-90-7	10-30	10mg/m <sup>3</sup> Inhalable fraction, 3mg/m <sup>3</sup> Respirable fraction, TWA	5mg/m <sup>3</sup> Respirable dust, 15mg/m <sup>3</sup> Total dust	None
Silane derivative Proprietary	1-5	None	None	None
Photoinitiator Proprietary	1-5	None	None	None

Exposure to moisture during cure will release 0.1 - 0.9% methyl alcohol.

### 3. HAZARDS IDENTIFICATION

#### EMERGENCY OVERVIEW

HMIS:

**Physical state:** Viscous liquid  
**Color:** Off-white  
**Odor:** Slight, Alcoholic

**HEALTH:** 2\*  
**FLAMMABILITY:** 1  
**PHYSICAL HAZARD:** 0  
**Personal Protection:** See Section 8

**CAUTION:** MAY CAUSE EYE, SKIN AND RESPIRATORY TRACT IRRITATION.

**Relevant routes of exposure:** Skin contact, Eye contact, Inhalation

#### Potential Health Effects

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**Inhalation:** Inhalation of vapors from uncured sealant may cause respiratory tract irritation. Overexposure to methanol formed during cure may cause drowsiness, nausea, and vomiting. When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit.

**Skin contact:** Prolonged or repeated contact with uncured sealant may cause skin irritation.

**Eye contact:** Vapors may irritate eyes. Contact with eyes will cause irritation.

**Ingestion:** Not expected under normal conditions of use. Contains material that may be slightly toxic.

**Existing conditions aggravated by exposure:** None known

**See Section 11 for additional toxicological information.**

#### 4. FIRST AID MEASURES

**Inhalation:** Move to fresh air in case of accidental inhalation of vapours or decomposition products. If symptoms develop and persist, get medical attention.

**Skin contact:** Wipe off paste with paper towel or cloth. Wash with soap and water. If skin irritation persists, call a physician.

**Eye contact:** Rinse thoroughly with plenty of water, also under the eyelids. If eye irritation persists, consult a specialist.

**Ingestion:** Prevent vomiting if possible. Obtain medical attention.

#### 5. FIRE-FIGHTING MEASURES

**Flash point:** Greater than 93°C (200°F) Tagliabue closed cup

**Autoignition temperature:** Not applicable

**Flammable/Explosive limits-lower %:** Not applicable

**Flammable/Explosive limits-upper %:** Not applicable

**Extinguishing media:** Foam, dry chemical or carbon dioxide.

**Special fire fighting procedures:** Prevent inhalation of fumes and gases.

**Unusual fire or explosion hazards:** None

**Hazardous combustion products:** Oxides of carbon. Oxides of silicon. Formaldehyde.

#### 6. ACCIDENTAL RELEASE MEASURES

**Environmental precautions:** Do not allow material to contaminate ground water system.

**Clean-up methods:** Scrape up as much material as possible. Maintain good ventilation for large spills. Place scrap material in a well ventilated area and allow to cure to rubber.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.
<b>Storage:</b>	Store in a dry area below 90° F
<b>Incompatible products:</b>	Keep away from strong oxidizing agents, strong Lewis or mineral acids. Avoid contact with water. Avoid exposure to light

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

<b>Engineering controls:</b>	Ensure adequate ventilation, especially in confined areas.
<b>Respiratory protection:</b>	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
<b>Skin protection:</b>	Use impermeable gloves and protective clothing as necessary to prevent skin contact.
<b>Eye/face protection:</b>	Chemical splash goggles or safety glasses with side shields.

See Section 2 for exposure limits.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Viscous liquid
<b>Color:</b>	Off-white
<b>Odor:</b>	Slight, Alcoholic
<b>Vapor pressure:</b>	Less than 10 mm Hg at 21.1 °C (70°F)
<b>pH:</b>	Not applicable
<b>Boiling point/range:</b>	Not applicable
<b>Melting point/range:</b>	Not available
<b>Specific gravity:</b>	1.05 at 20 deg. C
<b>Vapor density:</b>	Not available
<b>Evaporation rate:</b>	Not available
<b>Solubility in water:</b>	Polymerizes in presence of water
<b>Partition coefficient (n-octanol/water):</b>	Not available
<b>VOC content:</b>	ASTM D5403 Process volatiles 1.8 %, 18.9 grams/liter; Potential volatiles 1.95 %, 20.47 grams/liter; Total volatiles 3.75 %, 39.37 grams/liter.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable.
<b>Hazardous polymerization:</b>	Will not occur.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of silicon. Methanol is liberated slowly upon exposure to moisture. Formaldehyde.
<b>Incompatibility:</b>	Acids. Bases. Oxidizing agents. Heat, sunlight, or UV light.
<b>Conditions to avoid:</b>	Product is sensitive to light and moisture.

## 11. TOXICOLOGICAL INFORMATION

### Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Substituted Polysiloxane Proprietary	No	No	No
Substituted Polysiloxane Proprietary	No	No	No
Treated fumed silica 67762-90-7	No	No	No
Silane derivative Proprietary	No	No	No
Photoinitiator Proprietary	No	No	No

**Literature Referenced Target Organ & Other Health Effects**

Hazardous components	Health Effects/Target Organs
Substituted Polysiloxane Proprietary	No data
Substituted Polysiloxane Proprietary	No data
Treated fumed silica 67762-90-7	Irritant
Silane derivative Proprietary	Irritant, Allergen
Photoinitiator Proprietary	Irritant

**12. ECOLOGICAL INFORMATION**

**Ecological information:**

No specific studies have been conducted by Henkel on the ecotoxicity or environmental fate of this material; however, commonly available data on the material indicate that uncontrolled releases to soil, groundwater, or surface waters could entail acute and/or chronic ecological effects, depending on the quantity and concentration of such releases. Releases of volatile components to the atmosphere are not believed to entail significant ecological consequences provided such releases are within the exposure levels set forth in this document. Accordingly, all appropriate measures should be taken to avoid uncontrolled releases to the environment, and any spills or other uncontrolled releases which may occur should be contained and cleaned up immediately in accordance with Section 6.

**13. DISPOSAL CONSIDERATIONS**

Information provided is for unused product only.

**Recommended method of disposal:** Cured rubber can be incinerated or landfilled following EPA and local regulations.

**EPA hazardous waste number:** Not a RCRA hazardous waste.

**14. TRANSPORT INFORMATION**

**U.S. Department of Transportation Ground (49 CFR):**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None  
**Packing group:** None

**International Air Transportation (ICAO/IATA):**

**Proper shipping name:** Not regulated  
**Hazard class or division:** None  
**Identification number:** None

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Packing group: None

**WaterTransportation (IMO/IMDG):**

Proper shipping name: Not regulated  
Hazard class or division: None  
Identification number: None  
Packing group: None  
Exceptions: None  
Marine pollutant: None

**15. REGULATORY INFORMATION**

**United States Regulatory Information**

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.  
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None above reporting de minimus.  
CERCLA/SARA Section 311/312: Immediate Health Hazard  
CERCLA/SARA 313: None above reporting de minimus.

California Proposition 65: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

**Canada Regulatory Information**

CEPA DSL/NDL Status: All components are listed on or are exempt from listing on the Domestic Substances List.  
WHMIS hazard class: D.2.B

**16. OTHER INFORMATION**

This material safety data sheet contains changes from the previous version in sections: 3,8,15

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