3M™ Clean Sanding Discs and Sheets

Clean & Simple

A matched system of abrasives, tools and accessories – optimized to improve productivity

- Resists loading to extend disc life
- Improves efficiency of your dust extraction system
- Delivers uniform, consistent finishes
- Uses 3M™ Hookit™ Attachment System for fast disc changes

When the Dust Clears, It's the Cut that Remains

Discs cut and last longer when dust isn't loading the cutting surface of the abrasives. It's that simple. And reducing dust is easier than ever with 3M™ Clean Sanding Discs.

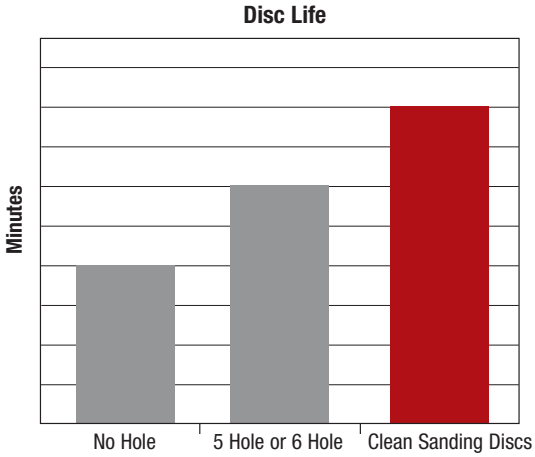
Featuring 3M-patented, precise multi-hole patterns, these discs can evacuate dust better than 5- or 6-hole products — dramatically increasing disc life. Cut isn't compromised as the design achieves an ideal balance between abrasive and dust-extraction holes.

A 3M™ Hookit™ Attachment System for excellent backing support and easy reuse further optimizes disc life.

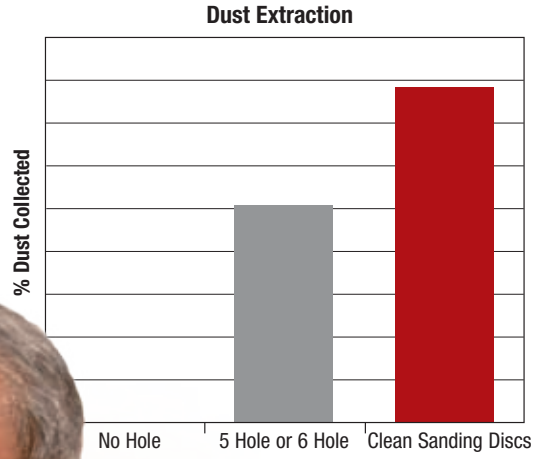
In addition, the new 3M™ Clean Sanding Disc Pad is designed so hole alignment is not required. It's even simpler to use than a standard "dust free" system.

You'll see the difference in your workplace and count the difference in parts per discs. And that can help put cash where it really counts — your bottom line.

Beats 5- and 6-hole Discs on Dust Removal and Life



Test results are based on dry sanding applications. Results will vary by application, material being sanded and tool used.

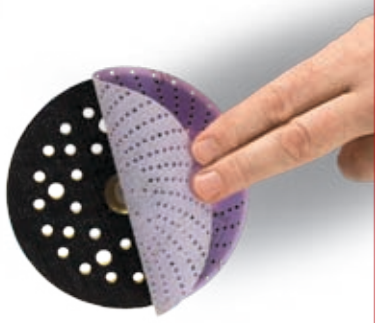


Test results are based on dry sanding applications. Results will vary by application, material being sanded and tool used.

Dry Sanding Applications

For dry-sanding composites, wood, metal, e-coats or almost any other substrate, nothing reduces dust more completely and efficiently than 3M™ Clean Sanding technology.

Featuring a carefully-matched system of abrasives, random orbital tools and accessories, these easy-to-use products work together to improve productivity – while delivering faster, more consistent finishing results.



- **Primer Sanding**
- **Wood Sanding**
- **Composite Sanding**
- **E-Coat Sanding**
- **Gel Coat Sanding**
- **Paint Prep**

In-Stock and Ready to Ship!

3M™ Clean Sanding Discs and Sheets/Stock Products

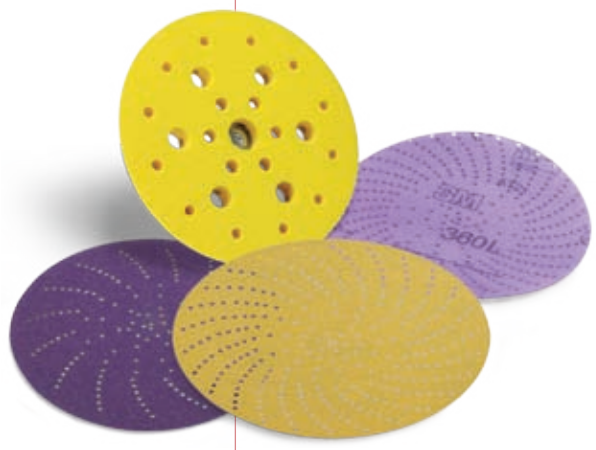
		Discs			Sheets
		3"	5"	6"	3" × 4"
Product	**Grade**	**UPC Prefix: 051141-**			
216U	P220	20830-5*	20538-0*	Available only as KUT products	Available only as KUT products.
	P320	20831-2*	20539-7*		
	P400	20832-9*	20540-3*		
	P600	20833-6*	20688-2*		
		100/inner – 500/case			

Product	**Grade**	**051141-**	**051131-**	**051141-**	**051141-**
236U	P80	20810-7	01693-4	20749-0	24065-7
	P100	20811-4	01694-1	20750-6	24063-3
	P120	20812-1	01695-8	20751-3	24008-4
	P150	20813-8	01696-5	20752-0	20948-7
	P180	20814-5	01697-2	20753-7	20949-4
	P220	20815-2	01698-9	20754-4	20950-0
	P240	20816-9	01699-6	20755-1	
	P320	20817-6	01701-6	20756-8	20951-7
	P400	20818-3	01702-3	20757-5	20952-4
	P500	20819-0	01703-0	20758-2	
		50/inner – 250/case			50/inner – 500/case

Product	**Grade**	**051141-**	**051131-**	**051141-**	
360L	P220	20821-3	01704-7, 20541-0*	20798-8	Available only as KUT products.
	P240	20822-0	01705-4	20799-5	
	P280	20823-7	01706-1	20800-8	
	P320	20824-4	01707-8, 20542-7*	20801-5	
	P400	20825-1, 20888-6*	01708-5, 20543-4*	20802-2	
	P500	20826-8, 20889-3*	01709-2	20803-9	
	P600	20827-5, 20891-6*	01710-8	20804-6	
	P800	20828-2, 20892-3*	01711-5	20805-3	
	P1000	20829-9	01712-2	20806-0	
		100/inner – 500 case			

Product	**Grade**		**051141-**	**051141-**	
735U	P80	Available only as KUT products.	20907-4	20913-5	Available only as KUT products.
	P100		20908-1	20914-2	
	P120		20909-8	20915-9	
	P150		20910-4	20916-6	
	P180		20911-1	20917-3	
	P220		20912-8	20918-0	
		50/inner – 250 case			

*These products are shrink-wrapped with no inner boxes. Order using UPC prefix 051141-



KUT Program Details

Ordering 3M™ Clean Sanding KUT Products is as easy as 1, 2, 3:

1. Select product and grade by using Generic Stock Numbers from table at right.
2. Specify size by using the Die Numbers at lower right.
3. Specify Order Quantity and Type

Order Type

- **Guaranteed Trial Order** (**One time only**) – Minimum order: 1 case of 250 discs/sheets per Product, Grade and Size/Die Number.
- **Standard Order** – Minimum order: 5 cases of 250 discs/sheets per Product, Grade and Size/Die Number.

KUT Product Lead Time

- Three weeks

KUT Even More Tough Jobs Down to Size!

3M™ Clean Sanding Discs and Sheets/KUT Products

Now you can enjoy the advantages of 3M Clean Sanding technology in more applications – with our new line of "KUT" Clean Sanding Disc Products. These are non-stock products, "made-to-order" from your choice of a wide range of abrasive constructions, grades and sizes. All of these products are available as 3, 5 or 6-inch discs, and as 3" x 4" sheets. Most common Clean Sanding products are in stock and available for immediate shipping.

Product	Grade	Generic Stock Number
210U	P240	60-0000-7670-7
	P320	60-0000-7501-4
	P400	60-0000-7500-6
	P500	60-0000-7499-1
	P600	60-0000-8639-1
	P800	60-0000-8638-3
216U	P320	60-0000-7574-1
	P400	60-0000-7572-5
	P600	60-0000-8635-9
268L	9 mic	60-0001-0048-1
	15 mic	60-0001-2081-0
	20 mic	60-0001-2082-8
	30 mic	60-0001-2028-1
	40 mic	60-0001-2029-9
	50 mic	60-0001-2030-7
	60 mic	60-0001-2031-5
	80 mic	60-0001-2032-3
	100 mic	60-0001-2033-1
360L*	P220	60-0001-0967-2
	P240	60-0001-0966-4
	P280	60-0001-0965-6
	P320	60-0001-0964-9
	P400	60-0001-0962-3
	P500	60-0001-0961-5
	P600	60-0001-0960-7
	P800	60-0001-0959-9
	P1000	60-0001-1573-7
366L	15 mic	60-0001-2184-2
	20 mic	60-0001-2185-9
	30 mic	60-0001-2186-7
	40 mic	60-0001-2187-5
	50 mic	60-0001-2188-3
	60 mic	60-0001-1679-2
	80 mic	60-0001-1678-4
	100 mic	60-0001-1677-6
	120 mic	60-0001-3454-8
	150 mic	60-0001-3455-5
	180 mic	60-0001-3456-3
	220 mic	60-0001-3693-1

Product	Grade	Generic Stock Number
415U	80	60-0001-3676-6
	100	60-0001-3677-4
	120	60-0001-3678-2
	150	60-0001-3679-0
	180	60-0001-3680-8
	220	60-0001-3681-6
468L	15 mic	60-0001-2008-3
	30 mic	60-0001-0730-4
	60 mic	60-0001-2009-1
	80 mic	60-0001-2011-7
	100 mic	60-0001-2012-5
735U**	P80	60-0001-3675-8
	P100	60-0001-3670-9
	P120	60-0001-3671-7
	P150	60-0001-3672-5
	P180	60-0001-3673-3
	P220	60-0001-3674-1
751I	80	60-0000-8171-5
	100	60-0000-8170-7
	120	60-0000-8169-9
763U	60	60-0001-4216-0
	80	60-0000-8190-5
	P100	60-0000-8189-7
	P120	60-0000-8188-9

* For 3" x 4" Sheets only. Discs available as stock products.

** For 3" x 4" Sheets and 3" discs only. Other disc sizes available as stock items.

*** For 3" x 4" Sheets and 6" discs only. Other disc sizes are in stock.

Clean Sanding Size/Die Numbers

Include appropriate Die Number with Generic Stock Number when specifying KUT products.

Discs			Sheets
3"	5"	6"	3" × 4"
300 LG	500 LG	600 LG	M574

Professional-Grade Tools for Improved Productivity

3M™ Clean Sanding Tools and Accessories

3M™ Self-Generated Vacuum Random Orbital Sanders

Designed to work with 3M's proprietary self-contained dust collection system to trap and contain airborne particles during the finishing process. They can also be used with conventional filter bags.

Model	Tool Dia. Inch (mm)	Orbit Dia. Inch (mm)	Max RPM	Motor Hp (W)	Airflow Rate SCFM (LPM)	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)	Hookit Clean Sanding Pad (Included)	UPC Code 051141-
20252	3" (77)	3/16 (5)	12,000	.28 (209)	17 (481)	1.30 (.59)	5.01 (127.33)	3.10 (78.61)	20350	20252-5
20316	3" (77)	3/32 (2.5)	12,000	.28 (209)	17 (481)	1.30 (.59)	5.01 (127.33)	3.10 (78.61)	20350	20316-4
20255	5" (127)	5/16 (8)	12,000	.28 (209)	17 (481)	1.83 (.83)	6.12 (155.4)	3.33 (84.5)	20353	20255-6
20319	5" (127)	3/16 (5)	12,000	.28 (209)	17 (481)	1.83 (.83)	6.12 (155.4)	3.33 (84.5)	20353	20319-5
20322	5" (127)	3/32 (2.5)	12,000	.28 (209)	17 (481)	1.76 (.80)	5.98 (151.9)	3.33 (84.5)	20353	20322-5
20208	6" (150)	5/16 (8)	12,000	.28 (209)	17 (481)	1.96 (.89)	6.47 (164.4)	3.33 (84.5)	20356	20208-2
20327	6" (150)	3/16 (5)	12,000	.28 (209)	17 (481)	1.96 (.89)	6.47 (164.4)	3.33 (84.5)	20356	20327-0
20330	6" (150)	3/32 (2.5)	12,000	.28 (209)	17 (481)	1.90 (.86)	6.42 (163.2)	3.33 (84.5)	20356	20330-0
20431	3"×4" Sheet (75 × 100)	–	10,000	.24 (179)	17 (481)	1.58 (.72)	5.60 (142.3)	3.28 (83.5)	20435	20431-4

20316

20319

20327

3M™ Central-Vacuum Random Orbital Sanders

Easily attaches and detaches to your existing central vacuum system, for efficient evacuation of dust and debris.

Model	Tool Dia. Inch (mm)	Orbit Dia. Inch (mm)	Max RPM	Motor Hp (W)	Airflow Rate SCFM (LPM)	Weight Pound (kg)	Length Inch (mm)	Height Inch (mm)	Hookit Clean Sanding Pad (Included)	UPC Code 051141-
20251	3" (77)	3/16 (5)	12,000	.28 (209)	17 (481)	1.26 (.57)	4.90 (124.33)	3.10 (78.61)	20350	20251-8
20315	3" (77)	3/32 (2.5)	12,000	.28 (209)	17 (481)	1.26 (.57)	4.90 (124.33)	3.10 (78.61)	20350	20315-7
20254	5" (127)	5/16 (8)	12,000	.28 (209)	17 (481)	1.79 (.81)	5.91 (150.1)	3.33 (84.5)	20353	20254-9
20318	5" (127)	3/16 (5)	12,000	.28 (209)	17 (481)	1.79 (.81)	5.91 (150.1)	3.33 (84.5)	20353	20318-8
20321	5" (127)	3/32 (2.5)	12,000	.28 (209)	17 (481)	1.72 (.78)	5.86 (148.9)	3.33 (84.5)	20353	20321-8
20213	6" (150)	5/16 (8)	12,000	.28 (209)	17 (481)	1.90 (.86)	6.35 (161.4)	3.33 (84.5)	20356	20213-6
20326	6" (150)	3/16 (5)	12,000	.28 (209)	17 (481)	1.90 (.86)	6.35 (161.4)	3.33 (84.5)	20356	20326-3
20329	6" (150)	3/32 (2.5)	12,000	.28 (209)	17 (481)	1.83 (.83)	6.31 (160.2)	3.33 (84.5)	20356	20329-4
20430	3"×4" Sheet (75 × 100)	–	10,000	.24 (179)	17 (481)	1.53 (.69)	5.48 (139.3)	3.28 (83.5)	20435	20430-7

20431

20430

3M™ Clean Sanding Disc Accessories

Accessory Product	Disc			Sheet
	3"	5"	6"	3" × 4"
UPC Prefix	**051141-**	**051141-**	**051141-**	**051141-**
Disc/Backup Pad	20427-7 (6 Holes)	20206-8 (31 Holes)	20425-3 (25 Holes)	20435-2 (33 Holes)
Soft Interface Pad	–	20278-5 (31 Holes)	05777-7* (25 Holes)	–
Disc Pad Face (Hook Saver)	–	20443-7 (31 Holes) 20444-4 (44 Holes)	20445-1 (25 Holes) 20446-8 (52 Holes)	28325-8
Low Profile Disc Pad	20350-8 (3 Holes)	20353-9 (44 Holes)	20356-0 (52 Holes)	–
Low Profile Finishing Soft Disc Pad	20428-4 (6 Holes)	20290-7 (40 Holes)	20425-3 (25 Holes)	–
Filter Bag	20452-9			

* Order using UPC prefix 051131-.

20353

20452

3M™ Clean Sanding Disc Selection Guide

Disc Product	Mineral Type	Backing	Weight	Load-Resistant	Applications: Gel Coat	Composites	Solid Surface	E-Coat	Primer/ Paint Prep	Wood	Metal
In-Stock Products											
216U	Aluminum Oxide	Paper	A	X	•	•		•	•	•	
236U	Aluminum Oxide	Paper	C	X	•	•	•		•	•	•
360L	Aluminum Oxide	Film	3 mil		•	•	•	•	•	•	
735U	3M™ Cubitron™ Abrasive Grain	Paper	C	X	•	•	•		•	•	•
KUT Products											
210U	Aluminum Oxide	Paper	A					•	•		
268L	Aluminum Oxide	Film	3 mil				•	•	•		
366L	Aluminum Oxide	Film	3 mil	X			•			•	
415U	Silicon Carbide	Paper	A	X						•	
468L	Silicon Carbide	Film	3 mil							•	
751I	3M™ Cubitron™ Abrasive Grain	Paper	E			•					•
763U	3M™ Cubitron™ Abrasive Grain	Paper	F			•					•

Indicated applications represent "best use" recommendations and are not intended to suggest exclusivity to these applications. Users should evaluate the suitability of product for other applications based on their own knowledge of desired outcomes.

Best Recommended Products

Alternative Products

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