



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Marine Adhesive / Sealant Fast Cure 4200 White; PN 05260, PN 06560

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division
Marine & Specialty Vehicle

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Document Group: 18-1496-1

Product Use:

Specific Use: Adhesive - Sealant
Intended Use: Sealant

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Phenol Alkylsulfonate (CAS 91082-17-6 in Europe)	70775-94-9	20 - 40
Urethane Polymer	51447-37-1	20 - 40
Poly(vinyl Chloride)	9002-86-2	20 - 30
Xylene	1330-20-7	1 - 5
Titanium Dioxide	13463-67-7	1 - 5
Hydrotreated Light Petroleum Distillates	64742-47-8	1 - 5
Calcium Hydroxide	1305-62-0	1 - 5
Ethylbenzene	100-41-4	0.1 - 1.5
p,p'-Methylenebis((Phenyl Isocyanate)	101-68-8	0.1 - 1
3-(Trimethoxysilyl)propyl Glycidyl Ether	2530-83-8	0.1 - 0.5
p-Toluenesulfonamide	70-55-3	0.1 - 0.5
2,6-di-tert-butyl-4-(octadecanoxycarbonylethyl)phenol	2082-79-3	0.1 - 0.5

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Paste

Odor, Color, Grade: White thixotropic paste, slight odor.

General Physical Form: Solid

Immediate health, physical, and environmental hazards: May cause allergic skin reaction. May cause allergic respiratory reaction. Contains a chemical or chemicals which can cause cancer. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Mild Eye Irritation: Signs/symptoms may include redness, pain, and tearing.

Vapors released during curing may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:

Mild Skin Irritation: Signs/symptoms may include localized redness, swelling, and itching.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Allergic Respiratory Reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest.

Prolonged or repeated exposure may cause:

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Persons previously sensitized to isocyanates may develop a cross-sensitization reaction to other isocyanates.

Prolonged or repeated exposure may cause:

Liver Effects: Signs/symptoms may include loss of appetite, weight loss, fatigue, weakness, abdominal tenderness and jaundice.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Kidney/Bladder Effects: Signs/symptoms may include changes in urine production, abdominal or lower back pain, increased protein in urine, increased blood urea nitrogen (BUN), blood in urine, and painful urination.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

Carcinogenicity:

Contains a chemical or chemicals which can cause cancer.

Ingredient
Ethylbenzene

C.A.S. No.
100-41-4

Class Description
Group 2B

Regulation
International Agency for Research on Cancer

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. If signs/symptoms develop, get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature
Flash Point

>=750 °F
[Details: Not a flammable solid per testing.]

Flammable Limits - LEL
Flammable Limits - UEL

Not Applicable
Not Applicable

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: No unusual fire or explosion hazards are anticipated.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Observe precautions from other sections. Call 3M- HELPS line (1-800-364-3577) for more information on handling and managing the spill. Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. Ventilate the area with fresh air. Collect as much of the spilled material as possible. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS. Collect the resulting residue containing solution. Place in a closed container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Avoid eye contact. Avoid skin contact. Avoid breathing of vapors. Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not ingest. Avoid breathing of dust created by cutting, sanding, grinding or machining. Keep out of the reach of children. The application of heat may generate levels of P,P'-METHYLENEBIS(PHENYL ISOCYANTE) in excess of the TLV.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container tightly closed.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust for cutting, grinding, sanding or machining. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control dust, fume, or airborne particles. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact.

The following eye protection(s) are recommended: Safety Glasses with side shields, Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Nitrile Rubber, Polyvinyl Alcohol (PVA).

8.2.3 Respiratory Protection

Avoid breathing of vapors. Avoid breathing of dust created by cutting, sanding, grinding or machining.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and N95 particulate prefilters. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
3-(Trimethoxysilyl)propyl Glycidyl Ether	CMRG	TWA	5 ppm	
Calcium Hydroxide	ACGIH	TWA	5 mg/m3	
Calcium Hydroxide	OSHA	TWA, respirable	5 mg/m3	Table Z-1
Calcium Hydroxide	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
Ethylbenzene	ACGIH	TWA	100 ppm	Table A3
Ethylbenzene	ACGIH	STEL	125 ppm	Table A3
Ethylbenzene	CMRG	TWA	25 ppm	
Ethylbenzene	CMRG	STEL	75 ppm	
Ethylbenzene	OSHA	TWA	100 ppm	Table Z-1A
Ethylbenzene	OSHA	STEL	125 ppm	Table Z-1A
FREE ISOCYANATES	3M	TWA	0.005 ppm	
FREE ISOCYANATES	3M	STEL	0.02 ppm	
2,6-di-tert-butyl-4-(octadecanoxycarbonyl)phenol	CMRG	TWA	10 mg/m3	
Hydrotreated Light Petroleum Distillates	CMRG	TWA	300 ppm	
p,p'-Methylenebis((Phenyl Isocyanate)	ACGIH	TWA	0.005 ppm	
p,p'-Methylenebis((Phenyl Isocyanate)	OSHA	CEIL	0.02 ppm	Table Z-1
Poly(vinyl Chloride)	ACGIH	TWA, respirable	1 mg/m3	Table A4
Titanium Dioxide	ACGIH	TWA	10 mg/m3	Table A4
Titanium Dioxide	CMRG	TWA, as respirable dust	5 mg/m3	
Titanium Dioxide	OSHA	TWA, Vacated, as dust	10 mg/m3	
Titanium Dioxide	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
Xylene	ACGIH	TWA	100 ppm	Table A4
Xylene	ACGIH	STEL	150 ppm	Table A4
Xylene	CMRG	TWA	50 ppm	
Xylene	CMRG	STEL	75 ppm	
Xylene	OSHA	TWA	100 ppm	Table Z-1A
Xylene	OSHA	STEL	150 ppm	Table Z-1A

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline

OSHA: Occupational Safety and Health Administration

AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Paste
Odor, Color, Grade:	White thixotropic paste, slight odor.
General Physical Form:	Solid
Autoignition temperature	>=750 °F
Flash Point	[Details: Not a flammable solid per testing.]
Flammable Limits - LEL	Not Applicable
Flammable Limits - UEL	Not Applicable
Boiling point	Not Applicable
Vapor Density	No Data Available
Vapor Pressure	No Data Available
Specific Gravity	1.18 [Details: Water = 1]
pH	Not Applicable
Melting point	No Data Available
Solubility in Water	Nil
Hazardous Air Pollutants	5 - 6 % weight
Volatile Organic Compounds	3.1 % weight [Test Method: tested per EPA method 24]
Percent volatile	< 8 % weight
VOC Less H2O & Exempt Solvents	36.5 g/l [Test Method: tested per EPA method 24]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid: Water

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Hydrogen Cyanide	During Combustion
Oxides of Nitrogen	During Combustion
Oxides of Sulfur	During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Cure (harden, set, or react) the product according to product instructions.

Dispose of completely cured (or polymerized) wastes in a sanitary landfill.

As a disposal alternative, incinerate uncured product in an industrial or commercial incinerator in the presence of a combustible material.

EPA Hazardous Waste Number (RCRA): Not regulated

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

60-9801-0569-0, 60-9801-0573-2, 70-0064-1002-4

Not regulated per U.S. DOT, IATA or IMO.

These transportation classifications are provided as a customer service. As the shipper YOU remain responsible for complying with all applicable laws and regulations, including proper transportation classification and packaging. 3M's transportation classifications are based on product formulation, packaging, 3M policies and 3M's understanding of applicable current regulations. 3M does not guarantee the accuracy of this classification information. This information applies only to transportation classification and not the packaging, labeling, or marking requirements. The original 3M package is certified for U.S. ground shipment only. If you are shipping by air or ocean, the package may not meet applicable regulatory requirements.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Xylene	1330-20-7	1 - 5
Ethylbenzene	100-41-4	0.1 - 1.5

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Ethylbenzene	100-41-4	**Carcinogen

** WARNING: contains a chemical which can cause cancer.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION**NFPA Hazard Classification**

Health: 2 **Flammability:** 1 **Reactivity:** 0 **Special Hazards:** None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:

Section 1: Product name was modified.

Page Heading: Product name was modified.

Section 16: Reason for reissue comment was deleted.
Section 7: Handling comment was added.
Section 10: Materials and conditions to avoid comment was deleted.
Section 1: Division name was modified.
Copyright was modified.
Section 3: Potential effects from eye contact was modified.
Section 3: Potential effects from inhalation information was modified.
Section 5: Unusual fire and explosion hazard information was modified.
Section 7: Handling information was modified.
Section 7: Storage information was modified.
Section 8: Eye/face protection phrase was modified.
Section 8: Respiratory protection information was modified.
Section 8: Prevention of swallowing information was modified.
Section 8: Respiratory protection - recommended respirators information was modified.
Section 15: WHMIS regulations heading was deleted.
Section 15: WHMIS regulations information was deleted.
Section 3: Carcinogenicity phrase was added.
Section 10: Materials and conditions to avoid physical property was modified.
Section 3: Immediate other hazard(s) was modified.
Section 14: Transportation legal text was modified.
Section 10: Materials and conditions to avoid comment heading was deleted.
Section 3: Other health effects information was modified.
Section 9: Property description for optional properties was modified.
Section 1: Secondary Division name was added.
Section 3: Other health effects information (reproductive hazards) was added.
Section 16: Reason for reissue heading was deleted.
Section 14: ID Number Heading Template 1 was added.
Section 14: ID Number(s) Template 1 was added.
Section 2: Ingredient table was added.
Section 15: EPCRA 313 information was added.
Section 15: EPCRA 313 text was added.
Section 8: Exposure guidelines ingredient information was added.
Section 8: Exposure guidelines legend was added.
Section 8: Exposure guidelines data source legend was added.
Section 3: Carcinogenicity table was added.
Section 3: Carcinogenicity heading was added.
Section 15: California proposition 65 ingredient information was added.
Section 15: California proposition 65 heading was added.
Section 15: California proposition 65 cancer warning was added.

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