# Safety Data Sheet



Revision Number: 004.2

**1. PRODUCT AND COMPANY IDENTIFICATION** 

Product name:

Product type: Epoxy Restriction of Use: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE PC 7222 known as Fixmaster IDH number: Wear Resistant Putty None identified

702269

Item number: 98743 10395000 Region: United States **Contact information:** Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT ENERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

### 2. HAZARDS IDENTIFICATION

	EMERGENCY OVERVIEW
WARNING:	CAUSES SKIN IRRITATION.
	MAY CAUSE AN ALLERGIC SKIN REACTION.
	CAUSES SERIOUS EYE IRRITATION.
	MAY CAUSE RESPIRATORY IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE	3

PICTOGRAM(S)	

### **Precautionary Statements**

Prevention:	Avoid breathing dust or fumes. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

### See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*	
Silicon carbide	409-21-2	30 - 60	
Epoxy resin	Proprietary	30 - 60	
Aluminium oxide	1344-28-1	5 - 10	
Treated fumed silica	67762-90-7	1 - 5	
Cristobalite	14464-46-1	0.1 - 1	
Carbon black	1333-86-4	0.1 - 1	
Aluminum	7429-90-5	0.1 - 1	

\* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES		
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.	
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.	
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. If symptoms develop and persist, get medical attention.	
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.	
Symptoms:	See Section 11.	
5. FIF	RE FIGHTING MEASURES	
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.	
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.	
Unusual fire or explosion hazards:	In case of fire, keep containers cool with water spray. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.	
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Phenolics. Formaldehyde. Irritating vapors.	

# 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

# 7. HANDLING AND STORAGE

Handling:

Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed.

Storage:

Store in original container until ready to use. Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silicon carbide	3 mg/m3 TWA Respirable fraction. 10 mg/m3 TWA Inhalable fraction. 0.1 FIBERS/CM3 TWA Fiber.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Epoxy resin	None	None	None	None
Aluminium oxide	1 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None
Treated fumed silica	10 mg/m3 TWA Inhalable dust. 3 mg/m3 TWA Respirable fraction.	15 mg/m3 TWA Total dust. 5 mg/m3 TWA Respirable fraction.	None	None
Cristobalite	0.025 mg/m3 TWA Respirable fraction.	1.2 MPPCF TWA Respirable. 0.05 mg/m3 TWA Respirable. 0.05 mg/m3 PEL	None	None
Carbon black	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL	None	None
Aluminum	1 mg/m3 TWA Respirable fraction.	15 mg/m3 PEL (as Al) Total dust. 5 mg/m3 PEL (as Al) Respirable fraction.	None	None

Engineering controls:

Respiratory protection:

Eye/face protection:

Skin protection:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists.

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: solid, paste grey Slight, Epoxy Not available. Not available. Nil > 260.2 °C (> 500.4 °F)

Product name: LOCTITE PC 7222 known as Fixmaster Wear Resistant Putty Page 3 of 6

Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity:	
VOC content: Viscosity:	
Decomposition temperature:	

Not available. 1.87 Heavier than air 250 °C (482°F) Not available. Not available. Not available. Not applicable Slower than butyl acetate. Insoluble Not available. 0 %; 0 g/l Not available. Not available. Not available.

# **10. STABILITY AND REACTIVITY**

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	Reaction with some curing agents may produce an exothermic reaction which in large masses could cause runaway polymerization.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Phenolics. Formaldehyde. Irritating vapors.
Incompatible materials:	Acids. Bases. Oxidizing agents. Amines.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

# 11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

#### Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Inhalation of vapors or mists of th irritating to the respiratory system.	ne product may be
Skin contact: Causes skin irritation. May cause allergic skin reaction.	
, 5	
Eye contact: Causes serious eye irritation.	
Ingestion: Not expected under normal conditions of use.	

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silicon carbide	None	Nuisance dust
Epoxy resin	None	Allergen, Irritant
Aluminium oxide	None	Irritant, Nuisance dust, Corrosive
Treated fumed silica	None	Irritant
Cristobalite	None	Carcinogen, Immune system, Kidney, Lung
Carbon black	Oral LD50 (Rat) = > 8,000 mg/kg	Respiratory, Some evidence of carcinogenicity
Aluminum	None	Central nervous system, Irritant, Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon carbide	No	Group 2A	No
Epoxy resin	No	No	No
Aluminium oxide	No	No	No
Treated fumed silica	No	No	No
Cristobalite	Known To Be Human Carcinogen.	Group 1	No
Carbon black	No	Group 2B	No
Aluminum	No	No	No

# 12. ECOLOGICAL INFORMATION

**Ecological information:** 

Not available.

## **13. DISPOSAL CONSIDERATIONS**

Information provided is for unused product only.

Recommended method of disposal:

Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number:

Not a RCRA hazardous waste.

## **14. TRANSPORT INFORMATION**

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

### U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

### International Air Transportation (ICAO/IATA) Proper shipping name:

Hazard class or division: Identification number: Packing group: Environmentally hazardous substance, solid, n.o.s. (Bisphenol-A Epichlorhydrin resin) 9 UN 3077

III

#### Water Transportation (IMO/IMDG) Proper shipping name:

Hazard class or division: Identification number: Packing group: Marine pollutant: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Bisphenol-A Epichlorhydrin resin) 9 UN 3077 III

Bisphenol-A Epichlorhydrin resin

## **15. REGULATORY INFORMATION**

**United States Regulatory Information** 

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
Canada Regulatory Information	
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Aluminium oxide (CAS# 1344-28-1).
TSCA 12 (b) Export Notification:	None above reporting de minimis
TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.

### **16. OTHER INFORMATION**

This safety data sheet contains changes from the previous version in sections: 9

Prepared by: Rebecca Coons, Regulatory Affairs Specialist

**Issue date:** 10/06/2016

**DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.