Revision Number: 004.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: **294 Threadlocker High Temp Wicking Grade**
IDH number: 232770
Product type: Anaerobic Sealant
Item number: 27934
Restriction of Use: None identified
Region: United States

Company address:
Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

DANGER**:**
HARMFUL IF SWALLOWED.
CAUSES SKIN IRRITATION.
MAY CAUSE AN ALLERGIC SKIN REACTION.
CAUSES SERIOUS EYE IRRITATION.
FATAL IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4
ACUTE TOXICITY INHALATION	1
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1

PICTOGRAM(S)



Precautionary Statements

Prevention: Do not breathe vapors, mist, or spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Use only outdoors or in a well-ventilated area. Contaminated work clothing should not be allowed out of the workplace. Wear eye and face protection. Wear protective gloves. [In case of inadequate ventilation] wear respiratory protection.

Response: If SWALLOWED: Immediately call poison control or physician if you feel unwell. IF ON SKIN: Wash with plenty of soap and water. IF INHALED: Remove person to fresh air and keep comfortable for breathing.
IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to remove. Continue rinsing. Immediately call a poison control center or physician. Rinse mouth. If skin irritation or rash occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.

Storage: Store in a well-ventilated place. Keep container tightly closed. Store locked up.

Disposal: Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

4 % of the mixture consists of ingredient(s) of unknown acute toxicity.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Polyglycol dimethacrylate	Proprietary	30 - 60
1H-Pyrrole-2,5-dione, 1-phenyl-	941-69-5	10 - 30
Dimethacrylate ester	Proprietary	5 - 10
Thermal additive	Proprietary	1 - 5
Stabilizer	Proprietary	1 - 5
Cumene hydroperoxide	80-15-9	0.1 - 1

* Exact percentage is a trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.

Eye contact: Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.

Ingestion: Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.

Symptoms: See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media: Water spray (fog), foam, dry chemical or carbon dioxide.

Special firefighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Toxic fumes.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions: Do not allow product to enter sewer or waterways.

Clean-up methods: Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling: Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Do not taste or swallow. Refer to Section 8.

Storage: For safe storage, store at or below 38 °C (100.4 °F)
Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Polyglycol dimethacrylate	None	None	None	None
1H-Pyrrole-2,5-dione, 1-phenyl-	None	None	None	None
Dimethacrylate ester	None	None	None	None
Thermal additive	None	None	None	None
Stabilizer	None	None	None	None
Cumene hydroperoxide	None	None	1 ppm (6 mg/m3) TWA (SKIN)	None

Engineering controls: Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection: Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection: Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Green
Odor: Mild
Odor threshold: Not available.
pH: Not applicable
Vapor pressure: 0.7 kPa (20 °C (68°F))
Boiling point/range: > 149 °C (> 300.2 °F)
Melting point/ range: Not available.
Specific gravity: 1.1229
Vapor density: Not available.
Flash point: > 93.3 °C (> 199.94 °F) Tagliabue closed cup
Flammable/Explosive limits - lower: Not available.
Flammable/Explosive limits - upper: Not available.
Autoignition temperature: Not available.

Evaporation rate: Not available.
Solubility in water: Slight
Partition coefficient (n-octanol/water): Not available.
VOC content: < 4 %; < 44.92 g/l
Viscosity: Not available.
Decomposition temperature: Not available.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of storage and use.

Hazardous reactions: None under normal processing.

Hazardous decomposition products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapours. Toxic fumes.

Incompatible materials: Iron. copper Aluminum. Rust. Zinc. Reducing agents. Strong acids and oxidizing agents. Oxygen scavengers. Strong alkalis. Peroxides. Heat, sunlight, or UV light.

Reactivity: Not available.

Conditions to avoid: Heat, flames, sparks and other sources of ignition. Store away from incompatible materials. Elevated temperatures.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation: This product is harmful or fatal by inhalation. N-Phenylmaleimide is highly toxic by inhalation.
Skin contact: Causes skin irritation. May cause allergic skin reaction.
Eye contact: Causes serious eye irritation.
Ingestion: Harmful if swallowed. N-phenylmaleimide is toxic by ingestion.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Polyglycol dimethacrylate	None	Allergen, Irritant
1H-Pyrrole-2,5-dione, 1-phenyl-	None	Irritant
Dimethacrylate ester	None	Irritant, Allergen
Thermal additive	None	No Records
Stabilizer	Oral LD50 (RAT) = 708 mg/kg Dermal LD50 (RABBIT) = 1,560 mg/kg	Irritant, Kidney
Cumene hydroperoxide	None	Allergen, Central nervous system, Corrosive, Irritant, Mutagen

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyglycol dimethacrylate	No	No	No
1H-Pyrrole-2,5-dione, 1-phenyl-	No	No	No
Dimethacrylate ester	No	No	No
Thermal additive	No	No	No
Stabilizer	No	No	No
Cumene hydroperoxide	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

Hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: Toxic, liquids, organic, n.o.s. (n-Phenylmaleimide)
Hazard class or division: 6.1
Identification number: UN 2810
Packing group: III

International Air Transportation (ICAO/IATA)

Proper shipping name: Toxic liquid, organic, n.o.s. (n-Phenylmaleimide)
Hazard class or division: 6.1
Identification number: UN 2810
Packing group: III
Exceptions: Consumer Commodity, ID 8000, Class 9, (Not more than 500 ml)

Water Transportation (IMO/IMDG)

Proper shipping name: TOXIC LIQUID, ORGANIC, N.O.S. (n-Phenylmaleimide, Methylphenyl-dimaleimide)
Hazard class or division: 6.1
Identification number: UN 2810
Packing group: III
Marine pollutant: Methylphenyl-dimaleimide

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis
CERCLA/SARA Section 311/312: Immediate Health, Delayed Health
CERCLA/SARA Section 313: None above reporting de minimis
CERCLA Reportable quantity: Cumene hydroperoxide (CAS# 80-15-9) 10 lbs. (4.54 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: New Safety Data Sheet format.

Prepared by: Sheila Gines, Regulatory Affairs Specialist

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