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Version 2

Safety Data Sheet

Category 2

1. IDENTIFICATION Product Identifier Product Name Slide Wax Pattern Release Other means of identification SDS # 54882 **Product Code** 54882 **UN/ID No** UN1950 Recommended use of the chemical and restrictions on use **Recommended Use** Industrial mold release. Details of the supplier of the safety data sheet Supplier Address Slide Products Inc. 430 S. Wheeling Road Wheeling, IL 60090 Emergency Telephone Number **Company Phone Number** Phone: 1-847-541-7220 Fax: 1-847-541-7986 **Emergency Telephone (24 hr)** INFOTRAC 1-352-323-3500 (International) 1-800-535-5053 (North America) 2. HAZARDS IDENTIFICATION Appearance Cream-colored, oily liquid Physical State Aerosol Odor Sweet Ether Classification

Flammable Aerosols

Signal Word Warning

Hazard Statements

Flammable Aerosol



Precautionary Statements - Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking Do not spray on an open flame or other ignition source Pressurized container: Do not pierce or burn, even after use

Precautionary Statements - Storage

Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Dimethyl ether	115-10-6	40-50
1,1,1,2-Tetrafluoroethane	811-97-2	40-50
Polydimethylsiloxane	63148-62-9	3-7

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES First Aid Measures **General Advice** When symptoms persist or in all cases of doubt seek medical advice. Eye Contact Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician. Skin Contact Wash with soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. Inhalation Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by gualified personnel. Ingestion Do not induce vomiting. Never give anything by mouth to an unconscious person. Most important symptoms and effects Symptoms Causes asphyxiation in high concentrations. When heated, mists of this product may irritate nasal passages. If product is sprayed directly on skin, symptoms of frostbite may be experienced including numbness, prickling, and itching. This product has laxative properties and may result in abdominal cramps and diarrhea. Indication of any immediate medical attention and special treatment needed Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Dry chemical. Carbon dioxide (CO2). Foam. Water.

Unsuitable Extinguishing Media None known.

Specific Hazards Arising from the Chemical

Extremely flammable. Pressurized container: May burst if heated. Heat may cause the containers to explode. Combustion products may be toxic.

Hazardous Combustion Products Carbon oxides. Formaldehyde. Hydrogen fluoride. Fluorine compounds.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear. Move containers from fire area if you can do it without risk. Cool containers exposed to fire with water. Do not allow run-off from fire-fighting to enter drains or water courses.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions	Use personal protective equipment as required. Refer to protective measures listed in sections 7 and 8. Keep people away from and upwind of spill/leak. Ventilate affected area. Remove all sources of ignition.	
Environmental Precautions	Do not allow material to contaminate ground water system. Prevent product from entering drains.	
Methods and material for containment and cleaning up		
Methods for Containment	Prevent further leakage or spillage if safe to do so.	

Methods for Clean-Up Use only non-sparking tools. Use a non-combustible material like vermiculite or sand to soak up the product and place into a container for later disposal. For waste disposal, see section 13 of the SDS.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling	Keep away from heat/sparks/open flames/hot surfaces. — No smoking. Do not spray on an open flame or other ignition source. Pressurized container: Do not pierce or burn, even after
	use. Use only in well-ventilated areas. Use personal protection recommended in Section 8.
	Do not breathe vapors or spray mist. Avoid contact with skin and eyes. Wash thoroughly
	after handling. Empty containers may contain flammable vapors/residue.

Conditions for safe storage, including any incompatibilities

Storage ConditionsKeep containers tightly closed in a dry, cool and well-ventilated place. Protect from sunlight.
Do not expose to temperatures exceeding 50 °C/122 °F. Keep away from heat. Inspect
containers periodically for defects. Protect container from physical damage.

Incompatible Materials Bases. Acids. Alkali metals.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines	No exposure limits noted for ingredient(s)
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Appropriate engineering controls

Engineering Controls	Local exhaust ventilation recommended. Evewash stations. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection	Wear splash proof or dust proof safety goggles wherever there is a potential for eye contact.

Skin and Body Protection Use impervious gloves. Wear suitable protective clothing.

Respiratory Protection In case of insufficient ventilation, wear suitable respiratory equipment.

General Hygiene Considerations Do not breathe vapors or spray mist. Avoid contact with skin, eyes or clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Take off all contaminated clothing and wash it before reuse.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State Appearance Color	Aerosol Cream-colored, oily liquid Cream	Odor Odor Threshold	Sweet Ether Not determined
Property	Values No information available	Remarks • Method	
pH Melting Point/Freezing Point	< -45.6 °C / <-50 °F	(concentrate)	
Boiling Point/Boiling Range	No information available	(concentrate)	
Flash Point	No information available		
Evaporation Rate	No information available		
Flammability (Solid, Gas)	Flammable aerosol		
Upper Flammability Limits	25.0%		
Lower Flammability Limit	4.0%		
Vapor Pressure	No information available		
Vapor Density	No information available		
Specific Gravity	1.0		
Water Solubility	Partially soluble		
Solubility in other solvents	Not determined		
Partition Coefficient	No information available		
Auto-ignition Temperature	No information available		
Decomposition Temperature	Not determined		
Kinematic Viscosity Dynamic Viscosity	Not determined No information available		
Explosive Properties		tions in the flammable ran	as may be ignited by a
Lynosive Flopernes	Mixtures of vapor and air at concentra static discharge of sufficient energy		ige may be ignited by a
Oxidizing Properties VOC Content	None known No information available		

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous Polymerization Hazardous polymerization does not occur.

Conditions to Avoid

Avoid direct sunlight. Do not expose to temperatures exceeding 50 °C/122 °F. Do not puncture or incinerate cans.

Incompatible Materials

Bases. Acids. Alkali metals.

Hazardous Decomposition Products

Carbon oxides. Formaldehyde. Hydrogen fluoride. Fluorine compounds.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information

Eye Contact	Avoid contact with eyes.
Skin Contact	Avoid contact with skin.
Inhalation	Do not inhale.
Ingestion	Do not ingest.

Component Information

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Dimethyl ether 115-10-6	-	-	= 308.5 mg/L (Rat)4 h
1,1,1,2-Tetrafluoroethane 811-97-2	-	-	= 1500 g/m³ (Rat) 4 h
Polydimethylsiloxane 63148-62-9	> 17 g/kg (Rat)	> 2 g/kg (Rabbit)	-

Information on physical, chemical and toxicological effects

Symptoms

Please see section 4 of this SDS for symptoms.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity	Based on the information provided, this product does not contain any carcinogens or
	potential carcinogens as listed by OSHA, IARC or NTP.

Numerical measures of toxicity

Not determined

12. ECOLOGICAL INFORMATION

Ecotoxicity

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Component Information

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
1,1,1,2-Tetrafluoroethane		96 hour LC50-Rainbow		48 hour EC50-Daphnia
811-97-2		Trout: 450 mg/L		magna: 980 mg/L

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

<u>Mobility</u>

Chemical Name	Partition Coefficient
Dimethyl ether	-0.18
115-10-6	

Other Adverse Effects

This product contains Norflurane. Norflurane may contribute to the greenhouse effect when discharged into the atmosphere in large quantities. Norflurane has a 'Global Warming Potential' (GWP) of 1300 over a 100 year time horizon

13. DISPOSAL CONSIDERATIONS					
Waste Treatment Methods					
Disposal of Wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.				
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws ar regulations.				
	14. TRANSPORT INFORMATION				
<u>Note</u>	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances. Based on package size, product may be eligible for limited quantity exception.				
<u>DOT</u> UN/ID No Proper Shipping Name Hazard Class	UN1950 Aerosols 2.1				
IATA UN/ID No Proper Shipping Name Hazard Class	UN1950 Aerosols, flammable 2.1				
IMDG_ UN/ID No Proper Shipping Name Hazard Class	UN1950 Aerosols 2.1				

15. REGULATORY INFORMATION

International Inventories

Chemical Name	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS	AICS
Dimethyl ether	Present	Х		Present		Present	Х	Present	Х	Х
1,1,1,2-Tetrafluoroethane	Present	Х		Present		Present	Х	Present	Х	Х
Polydimethylsiloxane	Present	Х				Present	Х	Present	Х	Х

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances

IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

AICS - Australian Inventory of Chemical Substances

US Federal Regulations

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355).

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

US State Regulations

California Proposition 65

This product does not contain any Proposition 65 chemicals.

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania
Dimethyl ether	Х	Х	Х
115-10-6			

16. OTHER INFORMATION

<u>NFPA</u>	Health Hazards	Flammability	Instability	Special Hazards
HMIS_	Not determined Health Hazards Not determined	Not determined Flammability Not determined	Not determined Physical Hazards Not determined	Not determined Personal Protection Not determined
Issue Date: 09-Jan-2012				

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Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet