



3M™ Flap Disc 769F

Product Description	3M Flap Disc 769F is designed medium to high unit-pressure applications such as weld removal, scale and oxide removal, surface prep, metal dimensioning, blending, light cleaning, beveling, slag removal, and heavy deburring. The primary substrates for this product are carbon steel, stainless steel and other nickel/chromium-based alloys.
Mineral	Blend of aluminum oxide mineral and 3M-Proprietary Ceramic Precision Shaped Grain (PSG)
Construction	Grades Available: (40+, 60+, 80+ and 120+) Backing: Y-weight polyester Bond: Resin Bond Available Forms: Type 27 and Type 29 Hub Construction: Fiberglass (global) and non-trimmable plastic (regional)
Dimensions	4-1/2", 5", 7"
Safety	Always use appropriate PPE and follow safety precautions as instructed in the associated Product Safety Insert. Product Safety Inserts are included with shipped product and are also available on-line through 3M.com.

IMPORTANT NOTICE TO PURCHASER:

Technical Information: The technical information, guidance, and other statements contained in this document or otherwise provided by 3M are based upon records, tests, or experience that 3M believes to be reliable, but the accuracy, completeness, and representative nature of such information is not guaranteed. Such information is intended for people with knowledge and technical skills sufficient to assess and apply their own informed judgment to the information. No license under any 3M or third party intellectual property rights is granted or implied with this information.

Product Selection and Use: Many factors beyond 3M's control and uniquely within user's knowledge and control can affect the use and performance of a 3M product in a particular application. As a result, customer is solely responsible for evaluating the product and determining whether it is appropriate and suitable for customer's application, including conducting a workplace hazard assessment and reviewing all applicable regulations and standards (*e.g.*, OSHA, ANSI, etc.). Failure to properly evaluate, select, and use a 3M product and appropriate safety products, or to meet all applicable safety regulations, may result in injury, sickness, death, and/or harm to property.

Warranty, Limited Remedy, and Disclaimer: Unless a different warranty is specifically stated on the applicable 3M product packaging or product literature (in which case such warranty governs), 3M warrants that each 3M product meets the applicable 3M product specification at the time 3M ships the product. 3M MAKES NO OTHER WARRANTIES OR CONDITIONS, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OR CONDITION OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, OR ARISING OUT OF A COURSE OF DEALING, CUSTOM, OR USAGE OF TRADE. If a 3M product does not conform to this warranty, then the sole and exclusive remedy is, at 3M's option, replacement of the 3M product or refund of the purchase price.

Limitation of Liability: Except for the limited remedy stated above, and except to the extent prohibited by law, 3M will not be liable for any loss or damage arising from or related to the 3M product, whether direct, indirect, special, incidental, or consequential (including, but not limited to, lost profits or business opportunity), regardless of the legal or equitable theory asserted, including, but not limited to, warranty, contract, negligence, or strict liability.



Abrasive Systems Division
3M Center Building 240-1-01
Saint Paul, MN 55144

1-866-279-1235
www.3M.com/abrasives

3M is a trademark of 3M.
Please recycle. © 3M 2018. All rights reserved.