



Material Safety Data Sheet

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SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M™ Scotch-Weld™ Neoprene High Performance Contact Adhesive 1357

MANUFACTURER: 3M

DIVISION: Industrial Adhesives and Tapes Division

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

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Document Group: 10-2789-5

Product Use:

Specific Use: Contact Adhesive
Intended Use: Industrial use

SECTION 2: INGREDIENTS

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>% by Wt</u>
Petroleum Distillate	64741-84-0	30 - 60
Acetone	67-64-1	10 - 30
Polychloroprene	9010-98-4	7 - 13
Methyl Ethyl Ketone	78-93-3	7 - 13
Magnesium Resinate	68037-42-3	7 - 13
n-Hexane	110-54-3	5 - 10
Toluene	108-88-3	3 - 7
Rosin	8050-09-7	0.1 - 1
Zinc Oxide	1314-13-2	0.1 - 1

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Odor, Color, Grade: Grey/green, strong petroleum odor.

General Physical Form: Liquid

Immediate health, physical, and environmental hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. May cause severe eye irritation. May cause allergic skin reaction. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Skin Contact:

Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Inhalation:

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Prolonged or repeated exposure may cause:

Respiratory Effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish colored skin (cyanosis), sputum production, changes in lung function tests, and/or respiratory failure.

May be absorbed following inhalation and cause target organ effects.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:

Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:

Ocular Effects: Signs/symptoms may include blurred or significantly impaired vision.

Auditory Effects: Signs/symptoms may include hearing impairment, balance dysfunction and ringing in the ears.

Peripheral Neuropathy: Signs/symptoms may include tingling or numbness of the extremities, incoordination, weakness of the hands and feet, tremors and muscle atrophy.

Olfactory Effects: Signs/symptoms may include decreased ability to detect odors and/or complete loss of smell.

Neurological Effects: Signs/symptoms may include personality changes, lack of coordination, sensory loss, tingling or numbness of the extremities, weakness, tremors, and/or changes in blood pressure and heart rate.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	404 °C
Flash Point	-14 °F [<i>Test Method:</i> Closed Cup] [<i>Details:</i> Acetone]
Flammable Limits - LEL	1.0 % volume
Flammable Limits - UEL	12.8 % volume
OSHA Flammability Classification:	Class IB Flammable Liquid

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

Evacuate unprotected and untrained personnel from hazard area. The spill should be cleaned up by qualified personnel. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Place in a metal container approved for transportation by appropriate authorities. Dispose of collected material as soon as possible. Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Collect as much of the spilled material as possible using non-sparking tools. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Contents may be under pressure, open carefully. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. Extinguish pilot lights and turn off stoves, ovens and other gas and electric appliances (space and water heaters, furnaces, etc.), electric motors, and other sources of ignition during adhesive use and until all vapors are gone; i.e., until the odor of vapors at the floor level has disappeared. Do not use electric light switches. Do not generate static sparks (such as by walking on carpet, etc.). Use the same precautions in the work area and all connected areas. Be sure that any people in the area follow the precautions. Attach a copy of the precautions to any other container to which this product may be transferred. Avoid prolonged breathing of vapors. Avoid eye and skin contact. Keep container closed when not in use. If work area conditions prevent compliance with any of the above precautions, do not use the product. Keep out of the reach of children. For industrial or professional use only. Not intended for consumer sale or use.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Store away from oxidizing agents.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Use with appropriate local exhaust ventilation. Provide local exhaust ventilation at transfer points. Provide appropriate local exhaust ventilation on open containers. If exhaust ventilation is not available, use appropriate respiratory protection. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.

The following eye protection(s) are recommended: Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber, Polyethylene/Ethylene Vinyl Alcohol.

8.2.3 Respiratory Protection

Avoid breathing of vapors, mists or spray.

Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

<u>Ingredient</u>	<u>Authority</u>	<u>Type</u>	<u>Limit</u>	<u>Additional Information</u>
Acetone	ACGIH	TWA	500 ppm	Table A4
Acetone	ACGIH	STEL	750 ppm	Table A4
Acetone	OSHA	TWA, Vacated	750 ppm	
Acetone	OSHA	TWA	1000 ppm	Table Z-1
Acetone	OSHA	STEL, Vacated	1000 ppm	
n-Hexane	ACGIH	TWA	50 ppm	Skin Notation*
n-Hexane	OSHA	TWA, Vacated	50 ppm	Table Z-1A
n-Hexane	OSHA	TWA	500 ppm	Table Z-1A
Methyl Ethyl Ketone	ACGIH	TWA	200 ppm	
Methyl Ethyl Ketone	ACGIH	STEL	300 ppm	
Methyl Ethyl Ketone	OSHA	TWA	200 ppm	Table Z-1A
Methyl Ethyl Ketone	OSHA	STEL	300 ppm	Table Z-1A
Toluene	ACGIH	TWA	20 ppm	Table A4
Toluene	CMRG	STEL	75 ppm	Skin Notation*
Toluene	OSHA	TWA, Vacated	100 ppm	
Toluene	OSHA	STEL, Vacated	150 ppm	
Toluene	OSHA	TWA	200 ppm	Table Z-2
Toluene	OSHA	CEIL	300 ppm	Table Z-2
Zinc Oxide	ACGIH	TWA, respirable	2 mg/m3	
Zinc Oxide	ACGIH	STEL	10 mg/m3	
Zinc Oxide	OSHA	TWA, as fume	5 mg/m3	Table Z-1
Zinc Oxide	OSHA	TWA, respirable	5 mg/m3	Table Z-1
Zinc Oxide	OSHA	STEL, Vacated, as fume	10 mg/m3	
Zinc Oxide	OSHA	TWA, Vacated, as dust	10 mg/m3	
Zinc Oxide	OSHA	TWA, as total dust	15 mg/m3	Table Z-1

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL: Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:

ACGIH: American Conference of Governmental Industrial Hygienists

CMRG: Chemical Manufacturer Recommended Guideline
 OSHA: Occupational Safety and Health Administration
 AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Odor, Color, Grade:	Grey/green, strong petroleum odor.
General Physical Form:	Liquid
Autoignition temperature	404 °C
Flash Point	-14 °F [<i>Test Method:</i> Closed Cup] [<i>Details:</i> Acetone]
Flammable Limits - LEL	1.0 % volume
Flammable Limits - UEL	12.8 % volume
Boiling point	>=80 °C [<i>Details:</i> Acetone]
Density	0.815 g/ml
Vapor Density	2.0 [<i>Ref Std:</i> AIR=1]
Vapor Pressure	<=185 mmHg [@ 68 °F]
Specific Gravity	.815 [<i>Ref Std:</i> WATER=1]
pH	<i>Not Applicable</i>
Melting point	<i>Not Applicable</i>
Solubility in Water	Slight (less than 10%)
Evaporation rate	>=2.0 [<i>Ref Std:</i> WATER=1]
Hazardous Air Pollutants	0.7 lb HAPS/lb solids [<i>Test Method:</i> Calculated]
Volatile Organic Compounds	490 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Kow - Oct/Water partition coef	<i>No Data Available</i>
Percent volatile	70 - 80 %
VOC Less H2O & Exempt Solvents	587 g/l [<i>Test Method:</i> calculated SCAQMD rule 443.1]
Viscosity	200 - 450 centipoise [@ 73.4 °F]

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:

10.1 Conditions to avoid

Heat, Sparks and/or flames

10.2 Materials to avoid

Strong oxidizing agents

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance

Hydrocarbons
 Carbon monoxide

Condition

During Combustion
 During Combustion

Carbon dioxide

During Combustion

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of completely cured (or polymerized) wastes in a sanitary landfill.
Incinerate uncured product in a permitted hazardous waste incinerator.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable), D035 (Methyl ethyl ketone)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14: TRANSPORT INFORMATION

ID Number(s):

62-1357-2630-5, 62-1357-2631-3, 62-1357-5530-4, 62-1357-5535-3, 62-1357-6530-3, 62-1357-7530-2, 62-1357-8530-1, 62-1357-8540-0, 62-1357-9530-0, 62-1357-9531-8, 62-1357-9532-6, 78-8990-0393-9

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
n-Hexane	110-54-3	5 - 10
Toluene	108-88-3	3 - 7

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

<u>Ingredient</u>	<u>C.A.S. No.</u>	<u>Classification</u>
Toluene	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

All applicable chemical ingredients in this material are listed on the European Inventory of Existing Chemical Substances (EINECS), or are exempt polymers whose monomers are listed on EINECS.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

WHMIS: Hazardous

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 Flammability: 3 Reactivity: 0 Special Hazards: None

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to

be generated in significant quantities.

Revision Changes:

Section 1: Product name was modified.

Copyright was modified.

Section 3: Potential effects from skin contact information was modified.

Page Heading: Product name was modified.

Section 9: Density information was modified.

Section 9: Boiling point information was modified.

Section 5: Flash point information was modified.

Section 9: Property description for optional properties was modified.

Section 9: Specific gravity information was modified.

Section 9: Flash point information was modified.

Section 2: Ingredient table was modified.

Section 15: EPCRA 313 information was modified.

Section 8: Exposure guidelines ingredient information was modified.

Section 3: Immediate skin hazard(s) was added.

10.1 Conditions to avoid was added.

10.2 Materials to avoid was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 6: Release measures information was added.

Section 10: Materials to avoid physical property was added.

Section 10: Conditions to avoid physical property was added.

Section 6: Release measures information was deleted.

Section 10: Materials and conditions to avoid physical property was deleted.

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