

Revision Date: 01/25/2006

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: SpeedBonder(TM) 325 Structural Adhesive
Product type: Anaerobic Adhesive
Company address: Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Item No. : 32530
Region: United States
Contact Information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Polyurethane methacrylate resin PROPRIETARY	30-60	None	None	None
Polyglycol dimethacrylate 109-16-0	10-30	None	None	None
Hydroxyalkyl methacrylate 27813-02-1	10-30	None	None	1 ppm TWA; 3 ppm STEL
Acrylic acid 79-10-7	1-5	2 ppm TWA (skin)	10 ppm TWA; 30 mg/m ³	1 ppm TWA (skin); 3 ppm STEL (skin)
Saccharin 81-07-2	1-5	None	None	None
Benzenecarboperoxoic acid, 1,1- dimethylethyl ester 614-45-9	1-5	None	None	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Liquid	HEALTH:	2*
Color: Light yellow	FLAMMABILITY:	1
Odor: Sharp	PHYSICAL HAZARD:	1
	Personal Protection:	See Section 8

WARNING: CAUSES EYE AND SKIN IRRITATION.
MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE RESPIRATORY TRACT IRRITATION.
MAY BE HARMFUL IF SWALLOWED.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation: May cause irritation to nose and throat.
Skin contact: Irritating to skin. May cause allergic skin reaction.
Eye contact: Vapors may irritate eyes. Contact with eyes will cause irritation.
Ingestion: May be harmful if swallowed. May cause gastrointestinal tract irritation if swallowed.

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Existing conditions aggravated by exposure:

Eye, skin, and respiratory disorders. Acrylic acid: Respiratory disorders. Lung disease.

See Section 11 for additional toxicological information.

4. FIRST AID MEASURES

Inhalation: Remove to fresh air. If symptoms develop and persist, get medical attention.

Skin contact: Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.

Eye contact: Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.

Ingestion: Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point: Greater than 100°C (212°F) Tagliabue closed cup

Autoignition temperature: Not available

Flammable/Explosive limits-lower %: 2 % (Acrylic Acid)

Flammable/Explosive limits-upper %: 8 % (Acrylic Acid)

Extinguishing media: Foam, dry chemical or carbon dioxide.

Special fire fighting procedures: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Unusual fire or explosion hazards: None

Hazardous combustion products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions: Prevent product from entering drains or open waters.

Clean-up methods: Ensure adequate ventilation. Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling: Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.

Storage: For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

Incompatible products: Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls: Use local exhaust ventilation to maintain airborne concentrations below established exposure limits.

Respiratory protection: Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Skin protection: Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.

Eye/face protection: Safety goggles or safety glasses with side shields.

See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Liquid
Color: Light yellow
Odor: Sharp
Vapor pressure: Less than 10 mm Hg at 25°C (77°F)
pH: Not applicable
Boiling point/range: Greater than 100°C (212°F)
Melting point/range: Not available
Specific gravity: 1.1
Vapor density: Not available
Evaporation rate: Not available
Solubility in water: Slightly soluble
Partition coefficient (n-octanol/water): Not available
VOC content: 2.1844%; 20.8511 grams/liter

10. STABILITY AND REACTIVITY

Stability: Stable.

Hazardous polymerization: Will not occur.

Hazardous decomposition products: Oxides of carbon. Oxides of nitrogen. Irritating organic vapors.

Incompatibility: Strong oxidizers. Reducing agents. Acids. Bases. Heavy metals. Free radical initiators.

Conditions to avoid: See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Product toxicity data: Acute LD50 (oral): 5000 (rat). (estimated). Acute dermal LD50 greater than 2000 mg/kg (rabbit) (estimated).

Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Polyurethane methacrylate resin PROPRIETARY	No	No	No
Polyglycol dimethacrylate 109-16-0	No	No	No
Hydroxyalkyl methacrylate 27813-02-1	No	No	No
Acrylic acid 79-10-7	No	No	No
Saccharin 81-07-2	No	No	No
Benzenecarboperoxoic acid, 1,1- dimethylethyl ester 614-45-9	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Polyurethane methacrylate resin PROPRIETARY	Allergen, Irritant
Polyglycol dimethacrylate 109-16-0	Allergen, Irritant
Hydroxyalkyl methacrylate 27813-02-1	Allergen, Irritant
Acrylic acid 79-10-7	Allergen, Corrosive, Irritant, Kidney, Liver
Saccharin 81-07-2	No Target Organs
Benzenecarboperoxoic acid, 1,1- dimethylethyl ester 614-45-9	Central nervous system, Irritant, Mutagen

12. ECOLOGICAL INFORMATION

Ecological information: Not available

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	4-Methoxyphenol (150-76-5).
CERCLA/SARA Section 302 EHS:	None above reporting de minimus.
CERCLA/SARA Section 311/312:	Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Acrylic acid (CAS# 79-10-7).
California Proposition 65:	This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class:	D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: 9

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