PRODUCT DESCRIPTION S.I.N.: 834-300
Permatex® Form-A-Gasket® 1372 Sealant is a slow drying, black, viscous paste. It remains pliable and flexible and is designed to seal flanges, threaded connections, bolts and fasteners at temperatures from –50°F to +600°F (-45°C to +315°C). It can be effectively applied to cork, paper, plastic and metal surfaces.

PRODUCT BENEFITS
• Easy to apply
• Increases reliability at high temperatures
• Cuts repair time
• Reduces breakdown
• Resistant to a wide range of oils, fuels, lubricants and chemicals
• Seals pressures up to 5000 psi when fully cured

TYPICAL APPLICATIONS
• Seals gaskets, flanges and threaded connections
• Aircraft heating systems
• Manifolds
• Pipe fittings
• Steam lines
• Gear boxes
• Cover plates

DIRECTIONS FOR USE
1. Remove all previous material from mating surfaces. Permatex® Gasket Remover is recommended for most materials, not for plastics or painted surfaces.
2. For best results, clean and dry all surfaces with a residue-free solvent, such as Permatex® Brake and Parts Cleaner.
3. Apply Form-A-Gasket 1372 Sealant onto both mating surfaces and spread with a spatula or putty knife
4. Assemble parts immediately while still wet. Secure or tighten to recommended torque specs.
5. Re-torque will not be necessary after the product has dried.
6. Allow 3 to 5 hours drying time before using equipment.

For Cleanup
1. The product can be removed from metal surfaces with isopropyl alcohol. If the sealant has been dried for a long time or at high temperatures, cover the sealant with alcohol and allow to soften overnight.
2. Clean hands with Permatex® brand hand cleaners.

PROPERTIES OF UNCURED MATERIAL

<table>
<thead>
<tr>
<th>Typical Value</th>
<th>Odor</th>
<th>Alcohol</th>
</tr>
</thead>
<tbody>
<tr>
<td>Specific Gravity</td>
<td>1.1</td>
<td>Viscous paste</td>
</tr>
<tr>
<td>Flash Point, TCC, °C (°F)</td>
<td>16(60)</td>
<td></td>
</tr>
</tbody>
</table>

TYPICAL CURING PERFORMANCE
Permatex® Form-A-Gasket® 1372 Sealant once applied, develops a flexible seal by solvent evaporation. Dry times will vary with temperature, humidity and gap.

TYPICAL ENVIRONMENTAL RESISTANCE
Temperature Resistance Typical Values
Continuous, °C (°F) -45 to +315 (-50 to +600)

Chemical / Solvent Resistance
The product retains effective properties in contact with water, ethylene glycol, gasoline, motor oil, transmission fluid and seawater.

GENERAL INFORMATION
This product is not recommended for use in pure oxygen and/or oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials.

For safe handling information on this product, consult the Material Safety Data Sheet, (MSDS).

ORDERING INFORMATION

<table>
<thead>
<tr>
<th>Part Number</th>
<th>Container Size</th>
</tr>
</thead>
<tbody>
<tr>
<td>80088(1372W)</td>
<td>7.0 fl. oz. tube</td>
</tr>
</tbody>
</table>

STORAGE
Products shall be ideally stored in a cool, dry location in unopened containers at a temperature between 8° to 28°C (46° to 82°F) unless otherwise labeled. Optimal storage is at the lower half of this temperature range. To prevent contamination of unused product, do not return any material to its original container.

NOTE
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